

## Technical Data Sheet

# Accutech HP0339W30L1

Polypropylene Homopolymer

LyondellBasell Industries

Engineering Plastics

General			
Filler / Reinforcement	• Wollastonite (CaSiO <sub>3</sub> ), 30% Filler by Weight		
Forms	• Pellets		
Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.14	1.14 g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	21 g/10 min	21 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	450000 psi	3100 MPa	ASTM D638
Tensile Strength			ASTM D638
Yield	4640 psi	32.0 MPa	
Break	3770 psi	26.0 MPa	
Tensile Elongation			ASTM D638
Yield	5.0 %	5.0 %	
Break	15 %	15 %	
Flexural Modulus	450000 psi	3100 MPa	ASTM D790
Flexural Strength	6090 psi	42.0 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	0.52 ft-lb/in	28 J/m	ASTM D256
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (R-scale)	83	83	ASTM D785
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	257 °F	125 °C	
264 Psi (1.8 Mpa), Unannealed	171 °F	77.0 °C	

### Additional Information

Ash Content, ASTM D2584: 30%

### Notes

These are typical property values not to be construed as specification limits.